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CTR SYMPOSIUM 2022

TxDOT PROJECT 0-7012

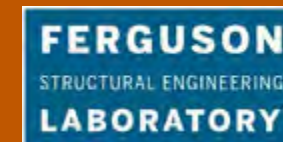
*DEVELOPMENT OF NON-FRACTURE CRITICAL
STEEL BOX STRADDLE CAPS*

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TEAM ACKNOWLEDGEMENTS

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- ***Industry Advisory Group***

- TxDOT PMC: Jamie Farris, Tom Fan, David Fish, Wanching Huang, Moheb Labib, Yongqian Lin, & Paul Rollins
- Dennis Noernberg (WW AFCO), Dr. Karl Frank, Dr. Jason Lloyd (NSBA-AISC), Randy Rogers (Williams Brothers), & Ronnie Medlock (High Steel)

WHAT ARE STRADDLE CAPS USED FOR?

Straddle caps are commonly utilized in congested urban environments when intersecting roads do not permit the use of conventional piers.



Box straddle cap supporting twin tub girders on I35N & US290 (Google Maps)

ADVANTAGES

- ✓ High strength-to-weight ratio
- ✓ Ease of erection, no shoring required

FRACTURE CRITICAL MEMBERS

- ✓ Stringent fabrication/material requirements
- ✓ Biennial hands-on inspections

RESEARCH MOTIVATION

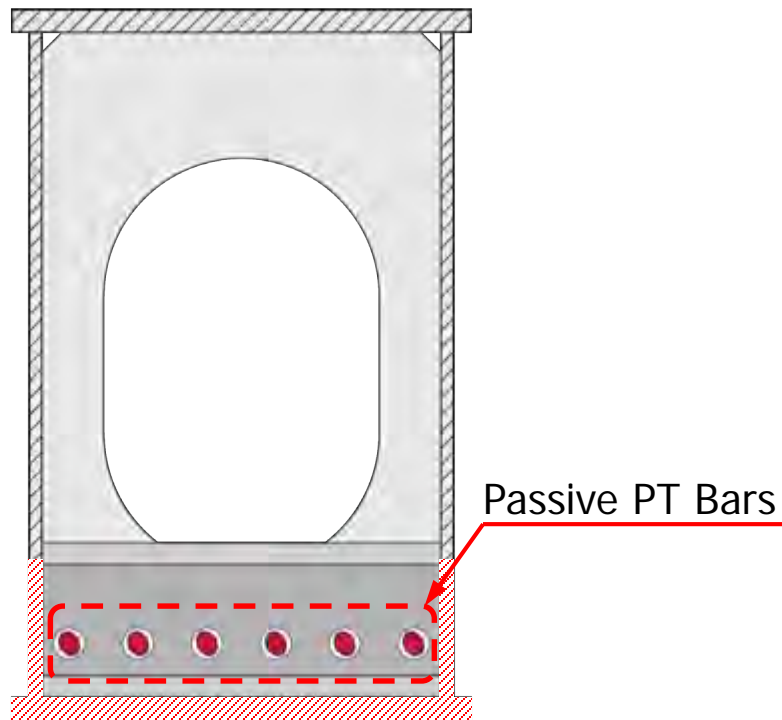
Develop details that allow steel box straddle caps to be classified as internally redundant, thus removing the Fracture Critical designation, providing added safety, and producing significant savings in their life-cycle economy and long-term performance

SELECTED APPROACHES FOR IR STRADDLE CAPS

Developed in conjunction with TxDOT PMC and Industry Advisory Group

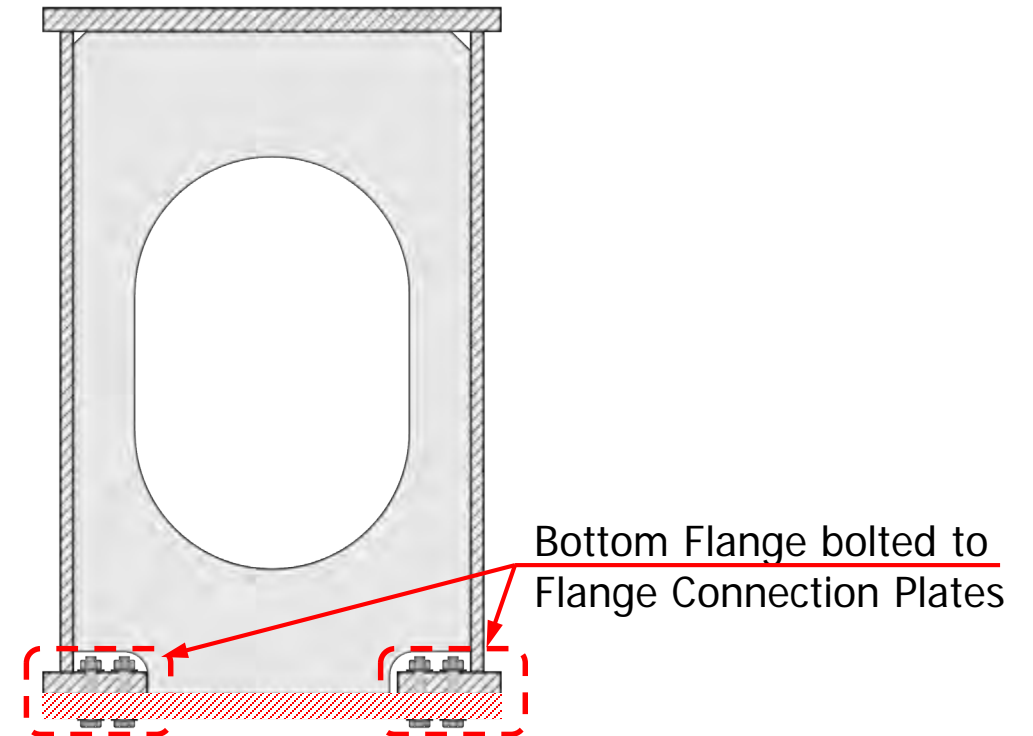
DESIGN CONCEPT A

- Install high-strength bars as **secondary load path**, engaged in case of fracture of bottom flange

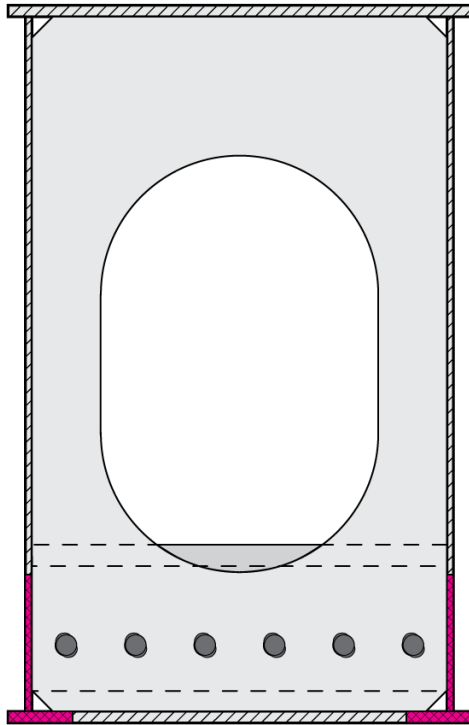


DESIGN CONCEPT B1

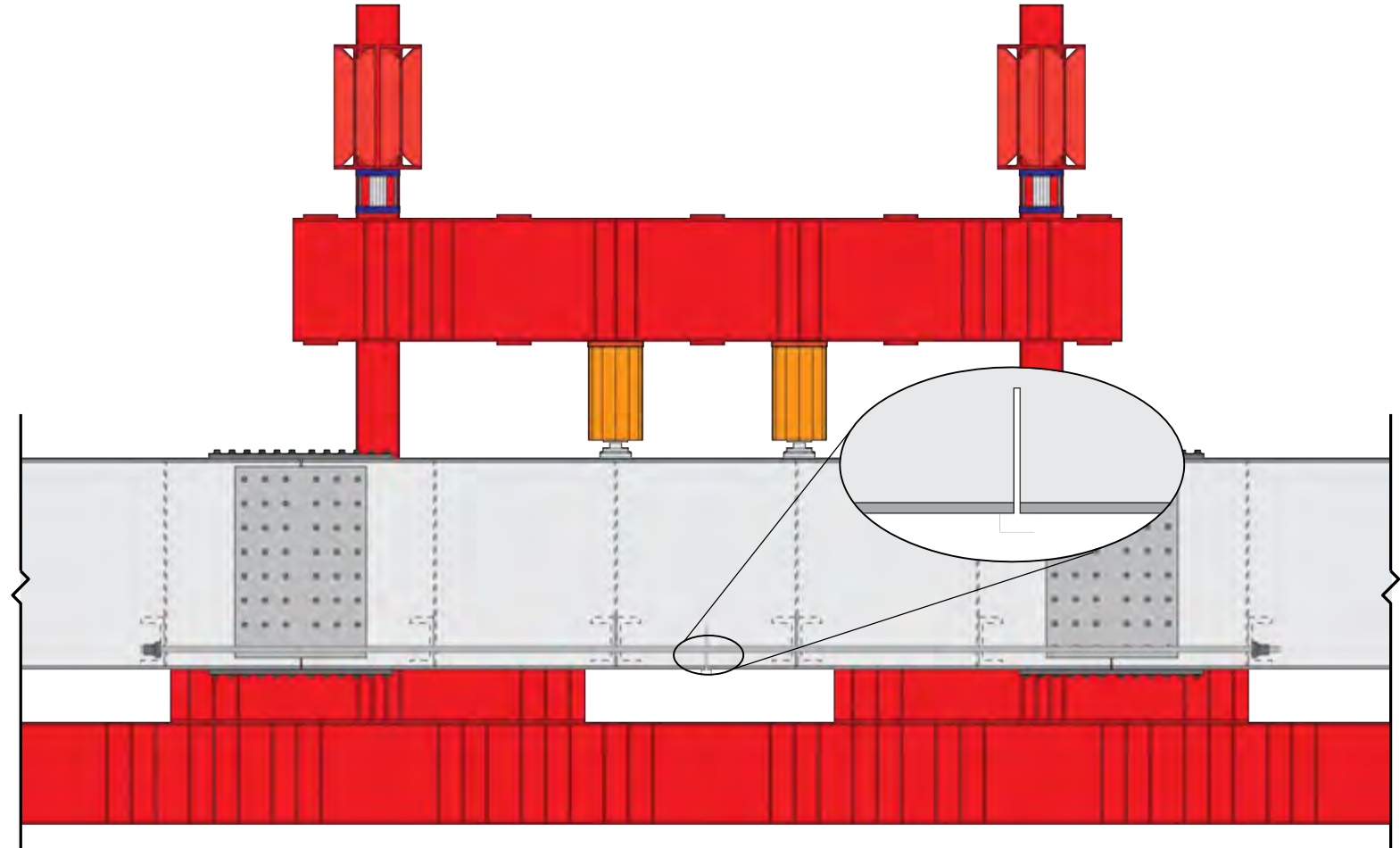
- Utilize bolted connections between components in tension, thus rendering **cross-boundary separation**



DESIGN CONCEPT A – EXPECTED BEHAVIOR

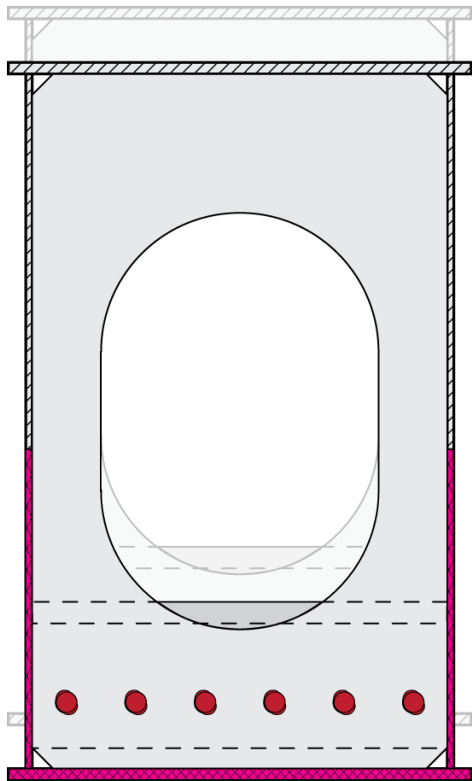


Specimen A Cross-Section

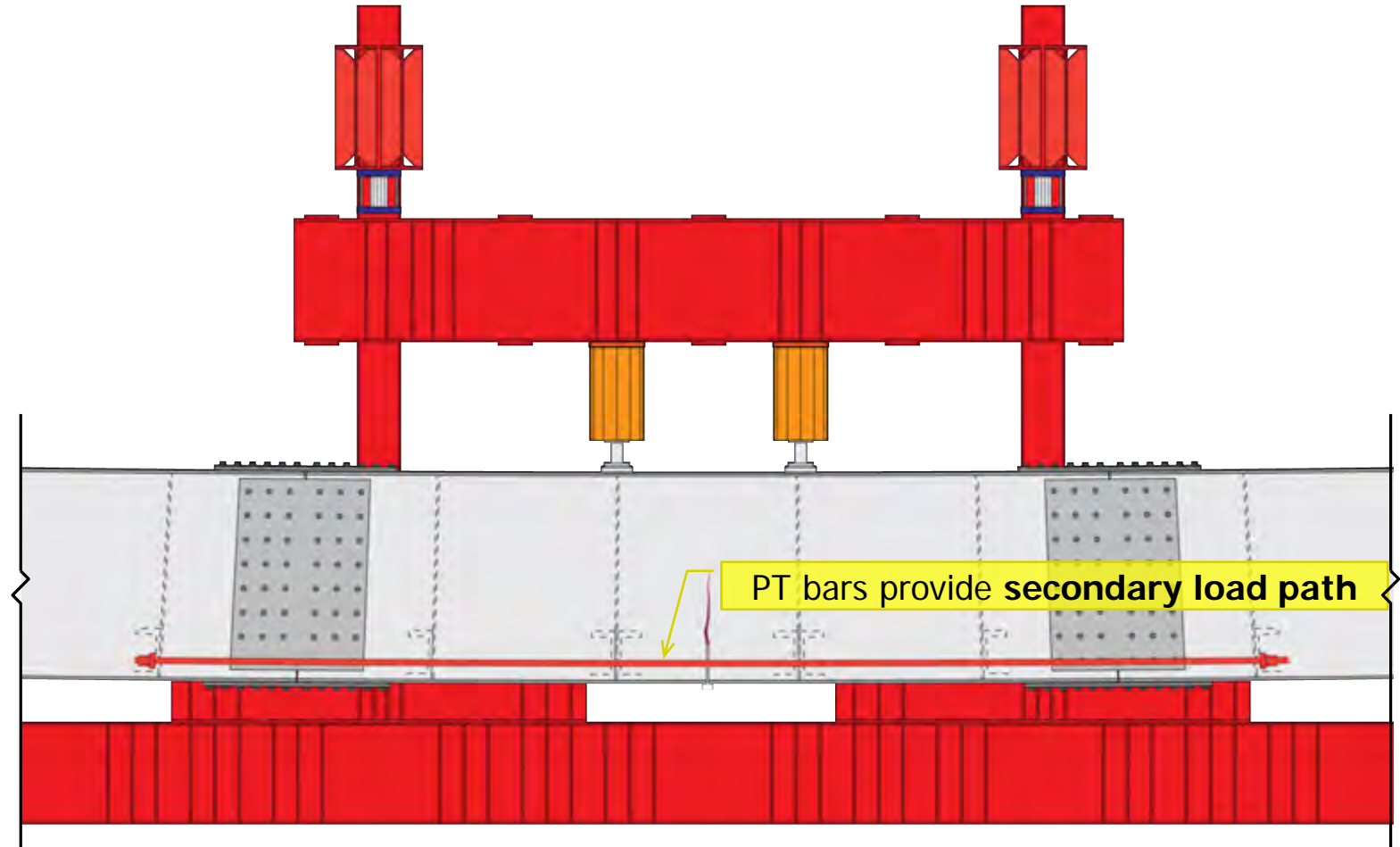


Test Setup Elevation

DESIGN CONCEPT A – EXPECTED BEHAVIOR

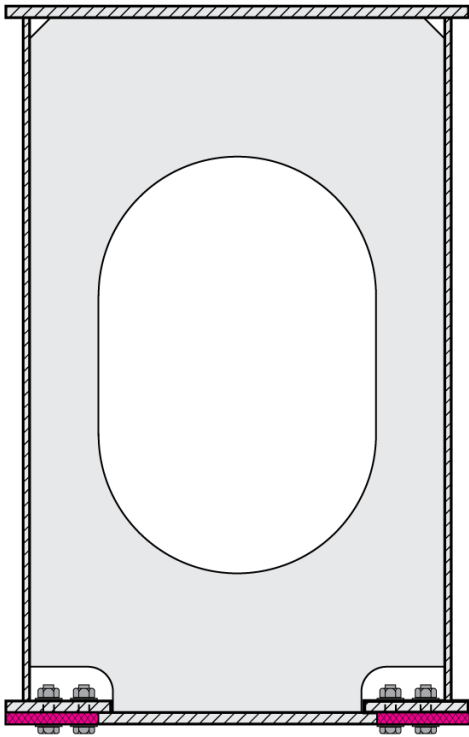


Specimen A Cross-Section

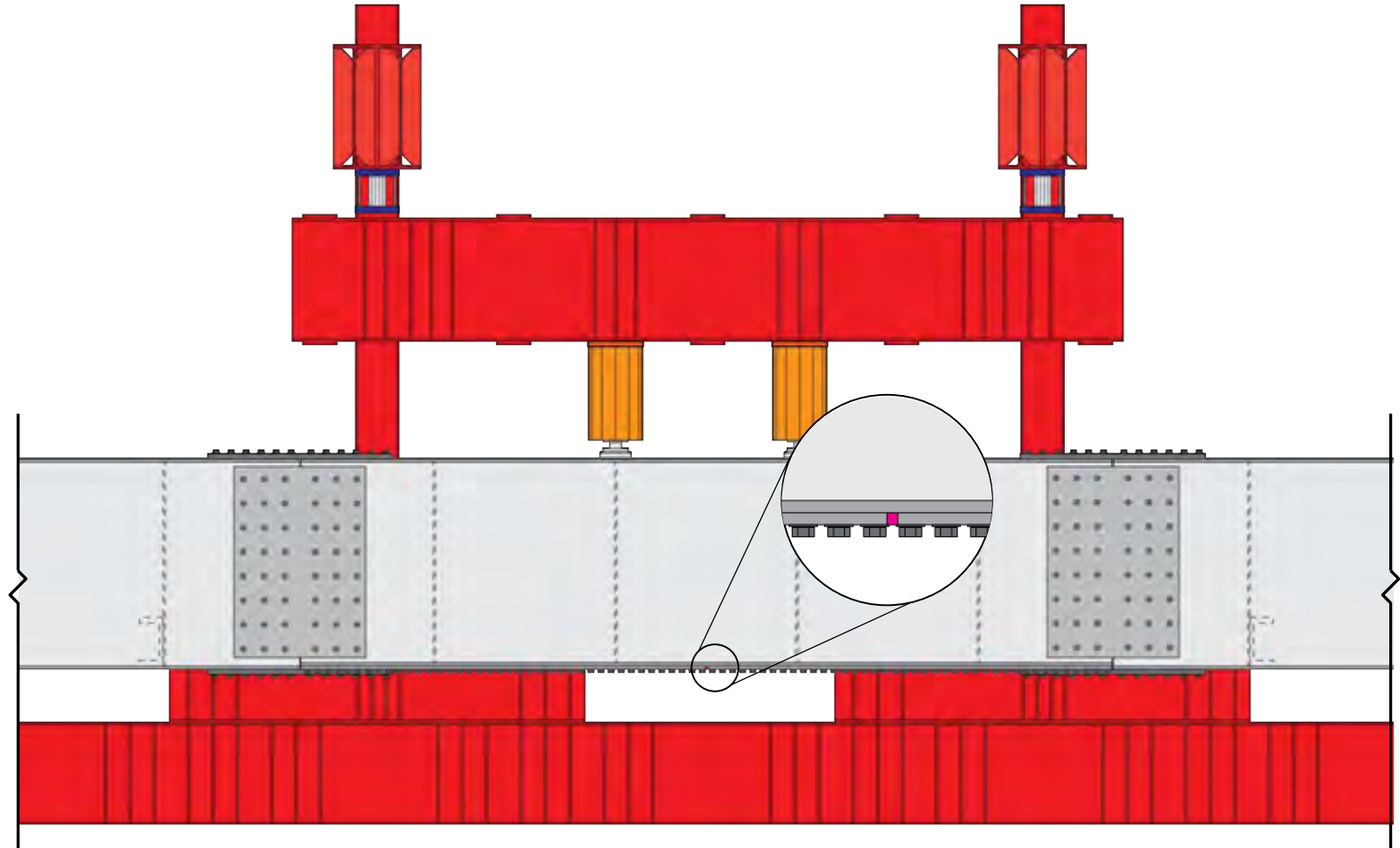


Test Setup Elevation

DESIGN CONCEPT B1 – EXPECTED BEHAVIOR



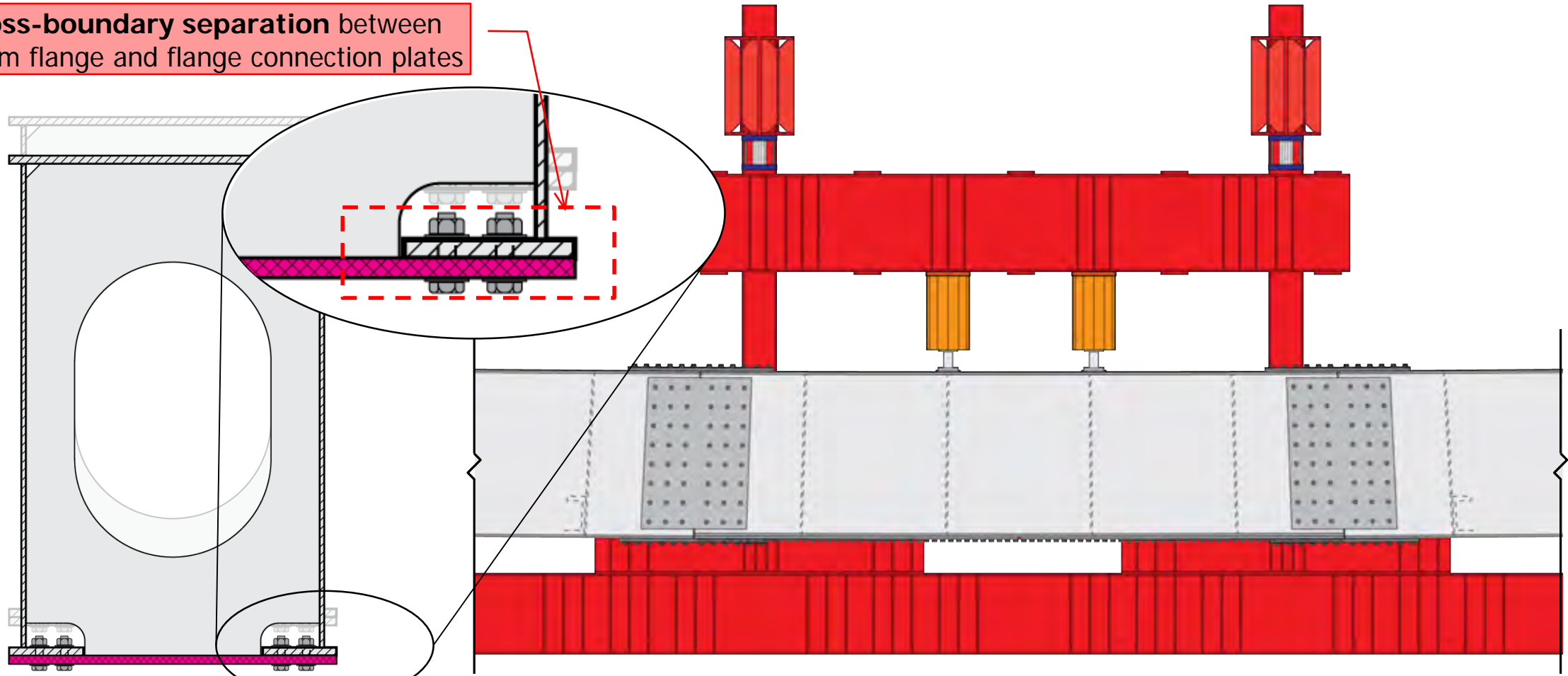
Specimen B1 Cross-Section



Test Setup Elevation

DESIGN CONCEPT B1 – EXPECTED BEHAVIOR

Cross-boundary separation between bottom flange and flange connection plates



Specimen B1 Cross-Section

Test Setup Elevation

TEST PROTOCOL

A. FRACTURE TEST

Objective: evaluate crack arrest capacity of IR approaches

1. NOTCH SPECIMEN

2. FATIGUE LOADING

3. COOL USING LN2

4. LOAD TO FRACTURE

B. POST-FRACTURE TEST

Objective: assess specimen capacity with a fractured component

1. LOADING AT ROOM TEMPERATURE

2. LOADING AT LOWER-SHELF TEMPERATURE

SPECIMEN ASSEMBLY



SPECIMEN ASSEMBLY



SPECIMEN B1 TESTING

A. FRACTURE TEST

1. NOTCH SPECIMEN

2. FATIGUE LOADING

3. COOL USING LN2

4. **LOAD TO FRACTURE**

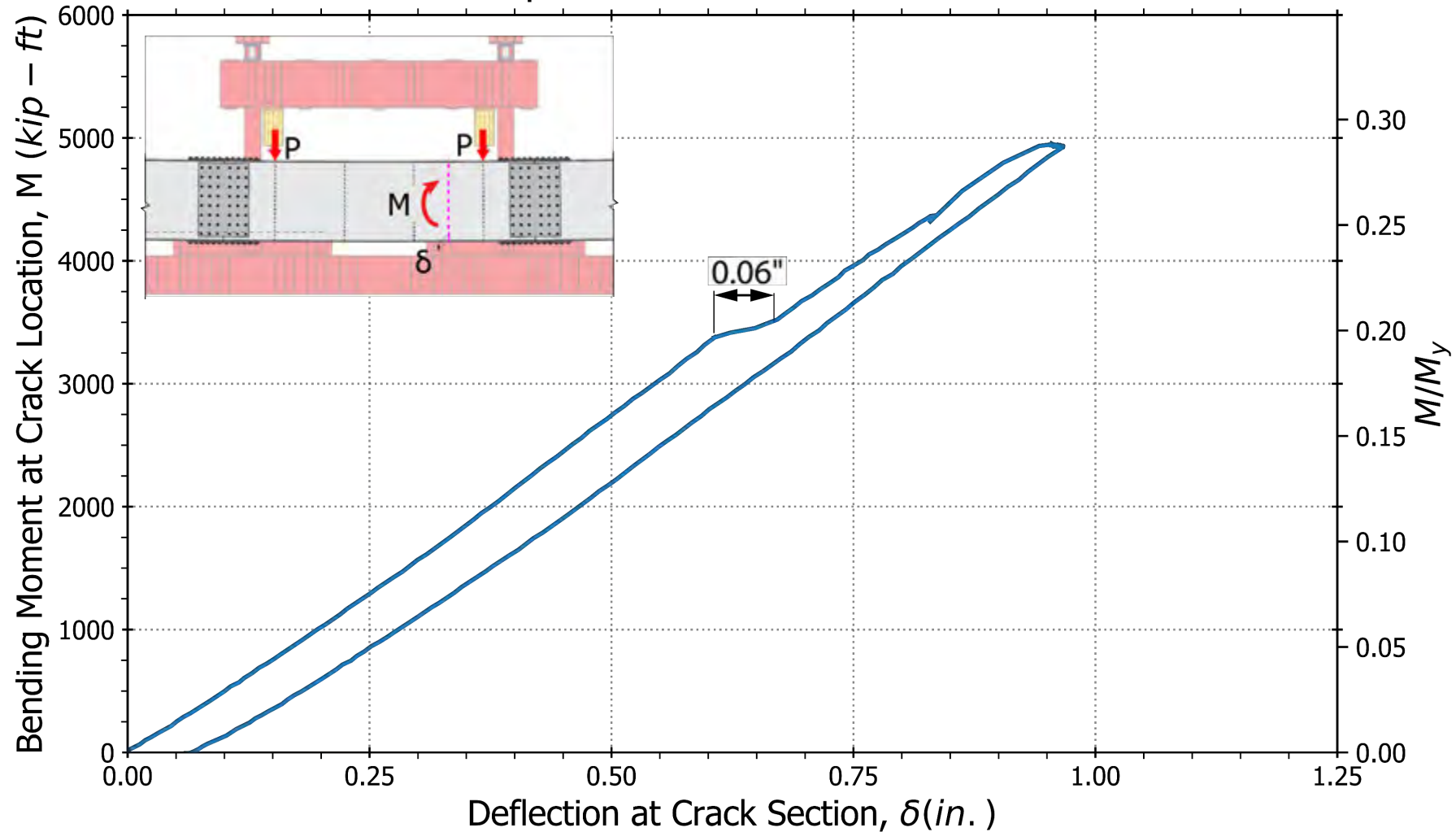


Fracture Loading using 3,000 psi HPU

SPECIMEN B1 TESTING

A. FRACTURE TEST

Specimen B1 Fracture Test



SPECIMEN B1 TESTING

B. POST-FRACTURE TEST

Objective: assess specimen capacity with a fractured component

1. AT ROOM TEMPERATURE

2. AT LOWER-SHELF TEMPERATURE

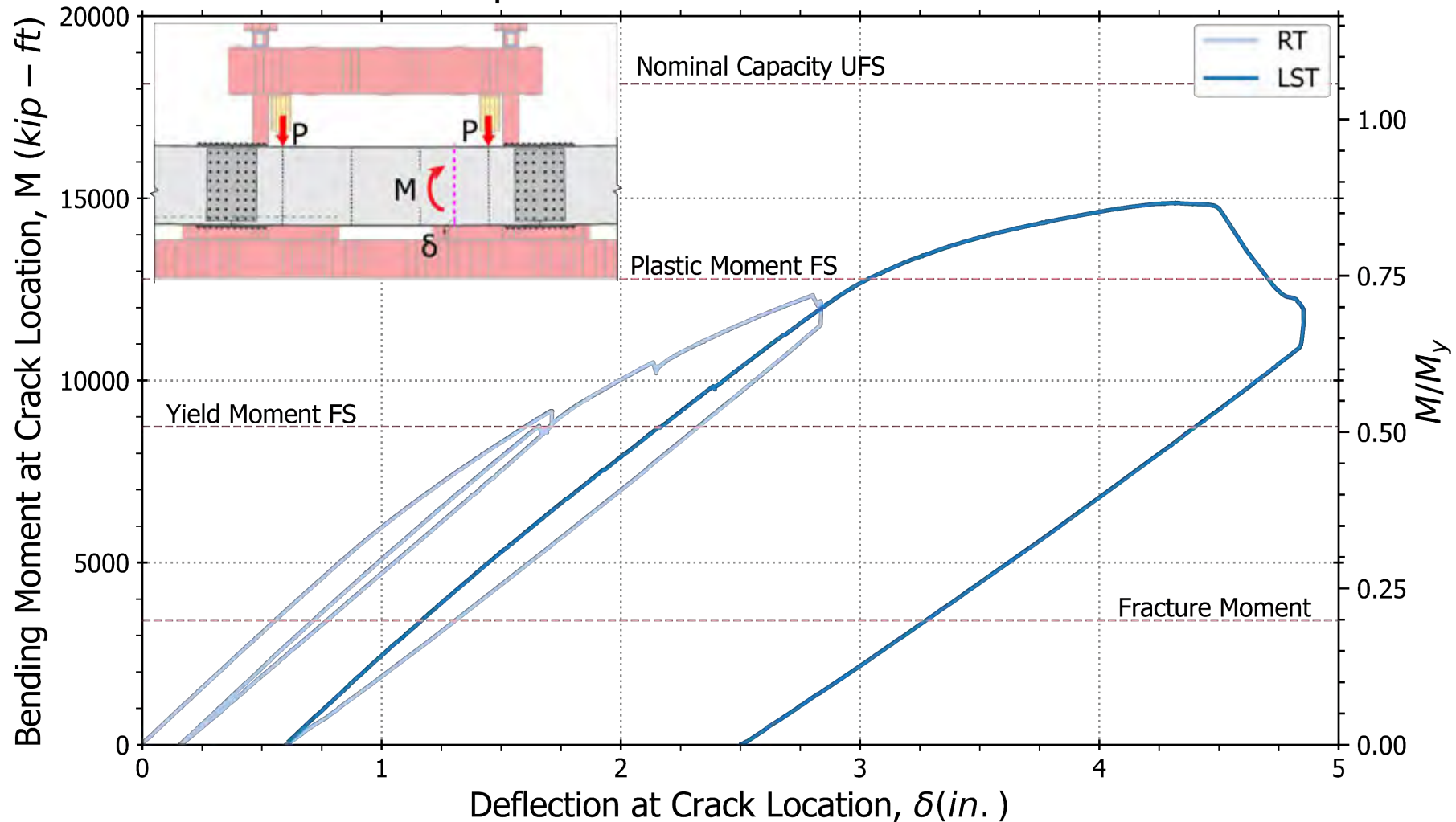


Post-Fracture Loading using 10,000 psi pneumatic pump

SPECIMEN B1 TESTING

B. POST-FRACTURE TEST

Specimen B1 Post-Fracture Test



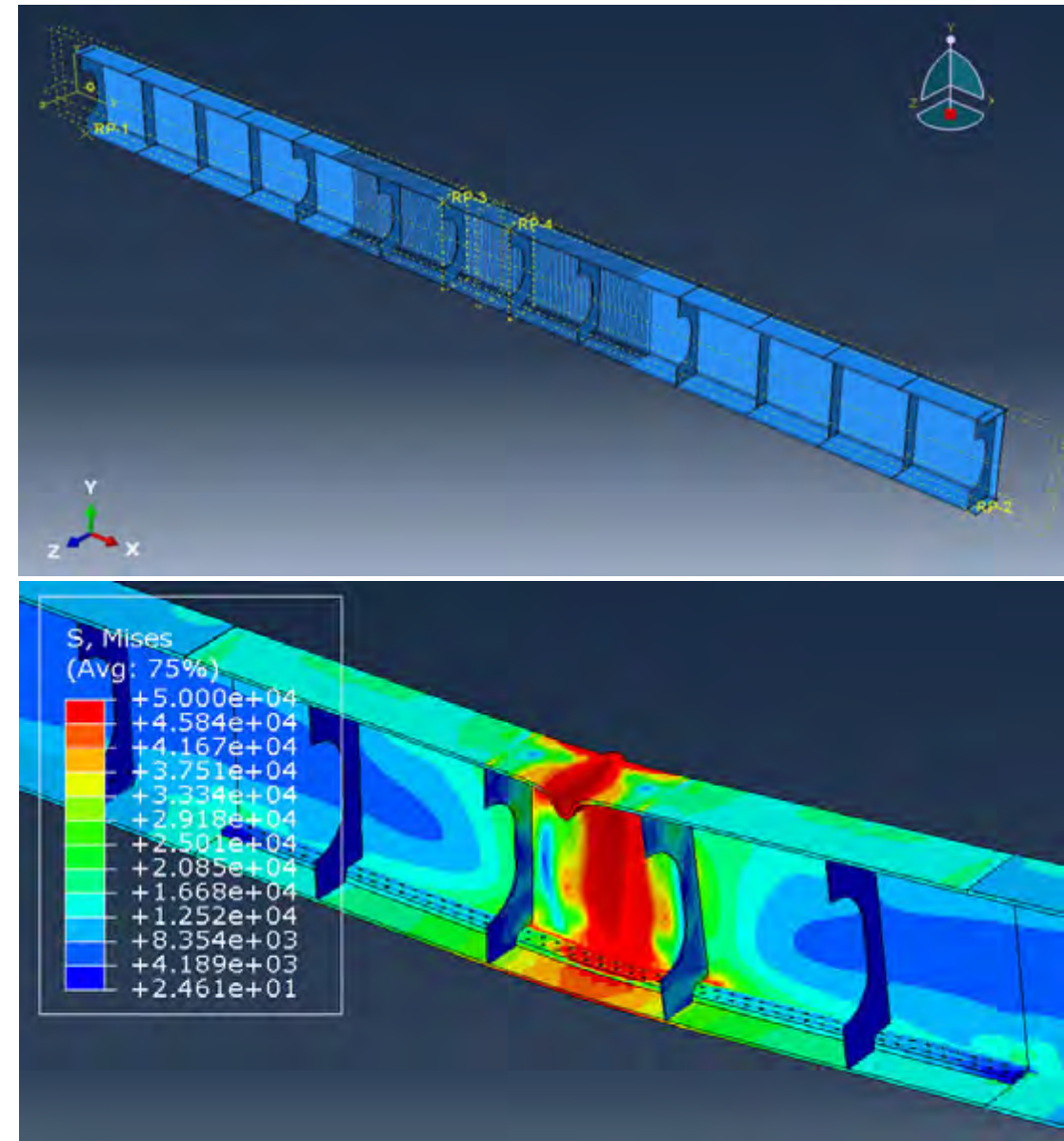
FUTURE WORK – SPECIMEN A TEST



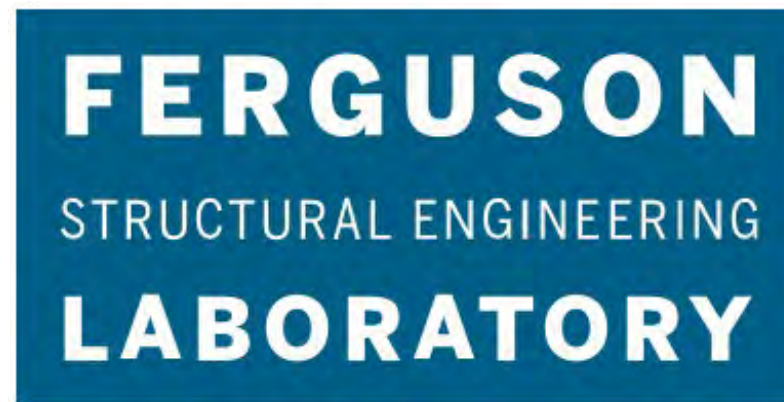
Assembly of Specimen A to be tested with addition of high-strength bars

PARAMETRIC STUDIES

- Validate FE models using experimental test results
- Model fracture propagation (XFEM) for different notch sizes, locations, and load configurations
- Determine post-fracture capacity of different design concepts for worst conditions
 - Determine controlling design parameters



QUESTIONS?



THANK YOU!

